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**Controller Module Positioning and Alignment Frame**

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**FIELD OF THE INVENTION**

The present invention relates to the field of security gate operating systems, and more specifically to a method and apparatus for attaching control module 10 housings to a printed circuit board containing at least a portion of the controller for the security gate operating system.

**BACKGROUND OF THE INVENTION**

15 It is well known in the art of security gate controllers to have a printed circuit board on which to contain the controller, which may include such things as a microprocessor/microcontroller which can be programmed to perform a number of functions, as well as selectively positionable input/output switches utilized to customize the control of the security gate for a particular installation, e.g., setting 20 alarm sensors, timers, operating frequencies and the like. These are most often done with switches and rheostats and the like that are fixedly attached to the printed circuit board containing the remainder of the security gate operating system controller, or substantially all of it. Certain elements, e.g., security gate loop controller modules may require, e.g., more complex customization for a given 25 unit installation, e.g., setting the frequency at which a vehicle detection loop used by the system controller will operate, and the operating circuitry and components to operate the security gate vehicle detection unit. In such cases it may be necessary to have a module that is detachable from the printed circuit board and easily substituted for with a like module. In such cases, it is critical that the installer at 30 the site of the security gate in question be able to correctly install the module. This can require correctly positioning the module with respect to connector pins or sockets on the printed circuit board with the corresponding socket or pins on the

module, without damaging the pins or socket on the respective members, assuring that all pins are inserted into the appropriate socket on either the printed circuit board or the module, as appropriate, and retaining the module in connection on the circuit board, but allowing for subsequent removal and substitution in order to  
5 correct malfunctions or to change the desired operating characteristics of the security gate after initial installation. Since the modules can be rather substantial in size and heavy, misalignment in installation, in addition to perhaps improperly connecting each pin to its appropriate socket, may cause serious damage, as by bending one or more misaligned pins in the installation process.

10 There is, therefore a need for a better method and apparatus for the installation of controller modules onto a controller printed circuit board for a security gate controller.

#### SUMMARY OF THE INVENTION

15 A controller module unit is disclosed which may comprise a printed circuit board having a generally flat upper surface; a plurality of controller module connectors of a first type mounted on the printed circuit board, wherein each controller module connector may comprise: an elongated body; a plurality of first type connector elements arranged generally in alignment with the length of the  
20 elongated body; a flexible latching detent attached to the elongated body; a controller module alignment and positioning housing mounted on the printed circuit board; the controller module positioning and alignment frame may comprise: a front wall and a rear wall, each having an interior surface a connector bay containing a respective one of the controller module connectors; a first and a second guide shelf extending generally parallel to the upper surface of the printed circuit board, the separation of each of the first and second guide shelves from each other defining a first dimension of the connector bay; at least one guide wall extending vertically upward from each of the first and second guide shelves, the position of the at least one guide wall defining a second dimension of the connector  
25 bay for the respective connector; a controller module, that may comprise: a controller module housing having a top wall, a bottom wall and a pair of opposing elongated walls and a pair of opposing shorter walls, and a module housing second type of connector extending from the bottom wall, the module housing second type connector that may comprise: an elongated second type connector body having a  
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plurality of second type connector elements arranged generally in alignment with the length of elongated connector body; an elongated generally rigid latching member extending along one side of the elongated second type connector body; with the first and second guide shelves positioned with respect to the connector bay  
5 and the respective first type connector element positioned with respect to the connector bay and the second type connector positioned with respect to the bottom wall of the module housing such that when a first one of the pair of shorter walls of the module housing is in contact with the interior surface of one of the front and rear walls of the positioning and alignment frame, the module housing second type connector body comes into contact with one of the first and second shelves and  
10 when the second one of the pair of shorter walls of the module housing is in contact with the interior surface of the other of the front and rear walls of the positioning and alignment frame, the module housing second type connector body enters into the respective connector bay and enables connection between the first and second type connector elements.  
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#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 shows a top perspective view of a printed circuit board containing a portion of the controller for a security ate operating system;  
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Fig. 2 shows a detachable controller module housing to be mounted on the circuit board, and positioned within an alignment and positioning receptor according to the present invention;  
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Fig. 3 shows a side view of the bottom of a controller module with an aligning connector member at the bottom the module;  
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Fig. 4 shows a front view of the controller module of Fig. 3.

Fig. 5 shows a side view of a connector pin mounting according to the present invention;  
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Fig. 6 shows a front view of the connector pin mounting of Fig. 5; and,

Fig. 7 shows a perspective view of an alignment and positioning receptor

according to the present invention.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Turning now to Fig. 1 there is shown a portion of a security gate operating mechanism controller, having a printed circuit board 12 shown in a partially cut-away plan view. Mounted on the printed circuit board 12, as by being attached by screws (not shown), is an alignment and positioning receptor 14, as more fully described below. The alignment and positioning receptor 14 can have a pair of receptor shelves 16 and a receptor bay 18, with each of the receptor shelves 16 being separated into several, e.g., three, separate receptor slots by guide walls 30. Positioned within the receptor bay 18, aligned with each respective receptor slot is a connector element 80, which as shown may be a male connector element 80, as more fully described below. It will be understood by those skilled in the art that this could also be a female connector element 80, without departing from the concept of the invention.

Turning now to Fig. 2, there is shown a security gate operating system controller module 40. The controller module can be, e.g., a module containing circuitry and electronic/electro-mechanical/electro-magnetic components that are associated with, e.g., a sensor loop, which may be utilized to sense the various positions of a vehicle as it passes through the security gate in relation to the steps of operating the gate in the open or closed direction as the vehicle passes through the gate. It is often desirable to have several different such loops and to operate each with a separate controller, which may also have some slightly different operating parameter(s), e.g., the operating frequency of the sensor apparatus. These parameters may vary from installation to installation, and may, therefore, be most conveniently incorporated into the security gate operating system controller by selective installation of customizable modules. The controller module 40 may have a casing 41 which may comprise a top wall 43, a pair of opposing elongated side walls 45 and a pair of shortened opposing side walls 47, as well as a bottom wall 49. The top wall 43 may contain switches 42, e.g., for selecting a parameter, e.g., operating frequency, and indicator lights for, e.g., “loop fail” 44, “detect” in effect 44 and “power on” 48. At least one of the elongated side walls 45 may contain text 56 with instructions, e.g., for setting up the module 40 to obtain the desired parameter(s). Extending from the bottom wall 47 can be a connector element 58, as more fully described below, which as illustrated can be a female connector element 58. It will be understood by those skilled in the art that the

connector element 58 can be a male connector element 58, provided that the connector element 80 is also modified to be a female connector element 80 without departing from the concept of the present invention.

Turning now to Fig. 3 and Fig. 4, there is shown respectively, a side view 5 and a front view, of the security gate operating mechanism controller module 40, with part of the casing 41 of the module 40 cut off. The casing 41 may have extending from the bottom wall 49 thereof a connector element 58. The connector element 58 may include a connector body 50 extending outwardly from the bottom wall 49 and including a connector setting flange 64, which may extend along the 10 length of the connector body 60. On the opposing side of the connector body 60 there can be an attachment for a portion of a controller module printed circuit 70, extending out from an opening in the bottom wall 47 of the housing 41. This attachment may comprise, e.g., a plurality of soldered connections 71 of wires 72, which can each extend into the connector body 60 for attachment to a respective 15 one of a plurality of female connector receptacles 74, one of such female connector receptacles 74 being shown through the partial cut-away view into the connector body 60. The connector body 60 on the elongated side opposing the setting flange 64 and including the attachment of the printed circuit board 70 may also include a plurality of protrusions 68 extending upwardly from a shelf 78, the upper surface of 20 which may abut the printed circuit board 70 and the protrusions 60 on the interior side thereof may serve to hold the printed circuit board 70 in place and on the exterior side thereof may serve to aide in properly inserting the module 40 into the appropriate receptor slot.

Turning now to fig. 4 there is shown a front view of the connector as shown 25 in Fig. 3.

Turning now to Fig. 5 and Fig. 6, there is shown a side view of the connector element 80, which can be attached to the floor of the receptor well 18 as for example, by a combination of the solder connection (not shown) of its pins 86 30 to the underside surface of the printed circuit board 12 and adhesive attachment of a base portion 82 of the connector element 80 to the upper side surface of the printed circuit board 12 in the receptor well 18. The connector element 80 may have a plurality of male connector pins 86, for example ten such pins 82 spaced generally evenly along the length of the connector element 80. The base member 82 may have a notch 84 removed from opposing corners of the base member 82 on 35 the side to which a detent member 90 is attached to the base member 82. In addition, the connector element 80 may have a spring-loaded detent member 90.

The spring loaded detent member 90 may comprise a flexible side wall portion 92 and a detent member 94 at the distal end of the flexible wall portion 92, which may comprise an upper inwardly slanting surface 96 and a lower inwardly slanting surface 98 which intersects the upper inwardly slanting surface 96. As shown in  
5 fig. 6, the detent member 90 may comprise a second detent member 90', with each of the detent member 90 and the second detent member 90' extending substantially along the entire length of the connector element 80 base member 82.

The connector element 58 connector body 60 and the connector element 80 connector base 82 and detent member 90 may each be constructed as is well known  
10 from a suitable plastic by molding or extrusion and subsequent trimming, to form e.g., the notches 84.

Turning now to Fig. 7 there is shown a perspective side view of the positioning and alignment receptor 14 with a controller module 40 inserted into a respective receptor slot. As shown, the controller module 40 bottom wall 47 may  
15 abut the respective portion of the shelf 16 within the respective receptor slot and the connector element 58 is receivedly engaged by the connector element 80, with the setting flange engaged by the detents 94 (not shown in fig. 7) on the flexible detent members 90 and 90'. The alignment and positioning receptor 14 as shown may have a side wall 100, a back wall 102, a second side wall 104 and a front wall 20 106. As shown, the front wall 106 may be shorter in elevation than the back wall 102 and may have a plurality of module locator texts 50, 52 and 54 one for each respective receptor slot for each respective module 40 indicating which respective type of module belongs in the respective receptor slot. The connector element 80 is positioned within the respective receptor slot portion of the receptor well 18 such  
25 that with one wall of the module 40, e.g., the shortened side wall 47 of the module 40 generally abutting the rear wall 102 of the positioning and alignment receptor the connector element 58 and the connector element 80 are in alignment to properly engage, e.g., the pins on the connector element 80 with the receptacle 74 on the connector element 54, with each such pin 86 aligned with its respective receptacle 30 74. In the event that the connector element 58 is misaligned to the left as shown in Fig. 7 the connector element 58 will be prevented from being inserted into the respective receptor slot portion of the receptor well, as, e.g., by the connector element 58 engaging the shelf portion 16 in the respective receptor slot, e.g., to the left of the of the module as positioned as shown in Fig. 7. In addition, with the  
35 connector element 58 positioned on the module to be displaced from the centerline of the bottom wall 49, as shown in Fig. 3, any attempt to insert the module